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FIG. 3a

ALARM SUPERVISOR ATTRIBUTES CONFIGURATION TABLE **ACKNOWLEDGE** INITIAL **NORMAL GROUP ACTION** HISTORY COLOR **COLOR** UNACK COLOR FG BG BL ACK **AUD** FG BG BLFG BG PRT NAME BL DSK 88-**CRITICAL** RED YES YES **GRN** BLK YES **BLK** NO **BLK** YEL N₀ YES YES **LOWLEVEL** BLUE BLK YES NO NO. NO 90 1 100 102 104 106 96 108 110 112 92 94 98 114 116 FIG. 3b

ALARM SUPERVISOR LINKAGE CONFIGURATION TABLE ALARM REF TAG **VALUE** STAT **GROUP** PR **MESSAGE** T **REF TAG** MSK 134a~ **TEMPHI** TEMPERATURE TOO HIGH **TEMP** ON **CRITICAL** YES 134b~ **TEMPLO** D **LOWLEVEL** TEMPERATURE TOO LOW **TEMP** YES ON 2 134c~ D **LEVELHI** ON CRITICAL LEVEL TOO HIGH **LEVEL** YES 1 134d~ **LEVELLO** LEVEL TOO LOW YES D ON LOWLEVEL 2 **LEVEL** 134e~ D **CRITICAL VALVE STUCK FLOWFAIL OFF** NO 134f ~ HEATFAIL **OFF CRITICAL** HEATER BROKEN NO 120 122 124 128 130 132 126

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12:52:0	4		ALARM SUMMARY				TUE 01/05/1985		
							ALARM	IS = 2	
01:2	9:02 H	ANK3FUL ITEMP3 ARNING1	-	TANK TANK TANK	#3 LE #3 TE #1 HI	VEL TOO MPERATU GH PRES	ARMS**** HIGH RE TOO SURE OR RMS*****	HIGH OVERF	LOW
F1 GROUP	F2	F3 SORT	F4	F5 BANNER			F8 PURGE		F10 CLEAR

FIG. 3d

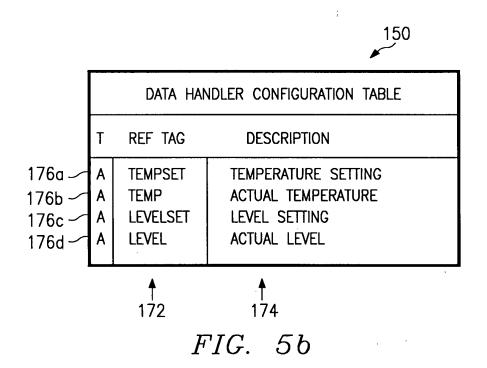
MATH AND LOGIC UNIT CONFIGURATION TABLE DEF TAG Т G **FORMULA DESCRIPTION** 146a~ Α **TEMP** (TEMPF - 32) * 5/9F TO C 146b-**TEMPHI** D 1 TEMP > 55SET HIGH TEMP ALARM 146c-**TEMPLO** TEMP < 50 D SET LOW TEMP ALARM 146d-IF LEVEL > 100 D LEVELHI 146e-IF LEVEL < 90 D **LEVELLO** 146f -FLOW VALVE ON/OFF D **FLOW** LEVEL < LEVELSET 1 146g-TEMP < TEMPSET **HEATER ON/OFF** D HEAT 1 146h-NOT (FLOW OR HEAT) OR MIN 20 20 MIN OR HEAT/FLOW OFF D **STARTUP** 2 142 136 138 140 144

FIG. 4

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DATA HANDLER CONTROL INFORMATION										
LOG NUMBER (1,2,3,4,5): (1) LOG NAME: (C:\ACCURACY\LOG) ~154 ARCHIVE NAME: (A:\ACCURACY) ~156 REPORT FORM: (STD 80) ~158										
TRIGGER	TRIGGER T REF TAG DESCRIPTION									
START INTERVAL STOP	EVERY MINUTE 166 EVERY 5 MINUTES 170									

FIG. 5α



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	EVENT TIMER CONFIGURATION TABLE *										
Т	DEF TAG	MN	DD	DW	НН	ММ	SS	DESCRIPTION			
D D D	STARTDAY STOPDAY FRI5PM XMAS	DEC	25	RI	8 17 17			EVERYDAY AT 8:00 AM EVERYDAY AT 5:00 PM FRIDAY AT 5 PM CHRISTMAS			
;	↑ 179	† 180	† 182	↑ 184	† 186	† 188	† 190				

FIG. 6α

INTERVAL TIMER CONFIGURATION TABLE * Τ DEF TAG HH MM **DESCRIPTION** SS 200a ~ **EVERY 5 SECONDS** D SEC5 5 200b ~ **EVERY 1 MINUTE** D MIN1 1 200c -**EVERY 5 MINUTES** D MIN5 5 **EVERY 20 MINUTES** 200d ~ MIN20 D 20 192 194 196 | 198

FIG. 6b



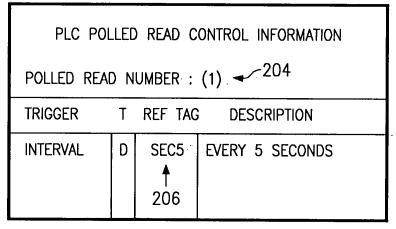


FIG. 7a

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	PLC POLLED READ CONFIGURATION TABLE										
	T	DEF TAG	UNIT	ADRS	DESCRIPTION						
215a ~ 215b ~	A A D D	TEMPF LEVEL HEATFAIL FLOWFAIL 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	15 15 15 15 15 \$\bigstyle{\psi}\$	115 116 121 122 122	ACTUAL TEMPERATURE IN FAHRENHEIT ACTUAL LEVEL HEATER FAILURE VALVE FAILURE						

FIG. 7b

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	PLC WRITE CONFIGURATION TABLE										
	T	REF TAG	UNIT	ADRS	DESCRIPTION						
224a / 224b /	D D	FLOW HEAT † 218	15 15 † 220	114 114 1222	TURN ON OR OFF FLOW TURN ON OR OFF HEATER						
		218	220	222							

FIG. 7c



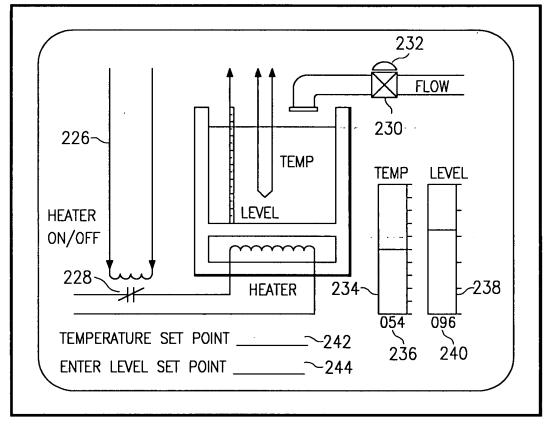


FIG. 8a

FIG. 8b

:	GRAPHICS MODE DISPLAY CONFIGURATION TABLE								
	DIS	SPLAY NAME :	(SCREEN1)	-254					
	T	REF TAG	OBJECT	DESCRIPTION					
252a / 252b / 252c / 252d / 252e / 252f /	D A A D A	HEAT TEMP TEMP FLOW LEVEL LEVEL	PAINT1 BAR1 NUMBER1 PAINT2 BAR2 NUMBER2	TURN ON OR OFF HEATER ACTUAL TEMPERATURE ACTUAL TEMPERATURE TURN ON OR OFF FLOW ACTUAL LEVEL ACTUAL LEVEL					
252g — 252h — 252i — 252j —	M M D	DISPLAY ALARMSUM FLOWFAIL HEATFAIL 1 248	SCREEN TEXT1 PRINT3 PRINT4 4 250	NEW GRAPHICS SCREEN ALARM SUMMARY LISTING VALVE FAILURE HEATER FAILURE					

